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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/579,056	05/11/2006	David R McMurtry	127926	6323
25944	7590	01/23/2008		
OLIFF & BERRIDGE, PLC			EXAMINER	
P.O. BOX 320850			DAVIS, OCTAVIA L	
ALEXANDRIA, VA 22320-4850			ART UNIT	PAPER NUMBER
			2855	
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			01/23/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No.	Applicant(s)
	10/579,056	MCMURTRY ET AL.
	Examiner	Art Unit
	Octavia Davis	2855

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on _____.
- 2a) This action is **FINAL**. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-18 is/are pending in the application.
 - 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 1-18 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on 11 May 2006 is/are: a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) Notice of References Cited (PTO-892)
- 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date 5/11/06.
- 4) Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____.
- 5) Notice of Informal Patent Application
- 6) Other: _____.

DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

A person shall be entitled to a patent unless –

2. Claims 1, 4, 6, 9 - 15 and 18 are rejected under 35 U.S.C. 102(b) as being anticipated by Lotze et al (6,591,208).

Regarding claims 1, 4 and 18, Lotze et al disclose a correction method for a coordinate measuring apparatus comprising determining the stiffness of a coordinate positioning apparatus (See Col. 4, lines 65 - 67 and Col. 7, lines 43 – 45), determining the load factor applied by an articulating probe head 9 at any particular instant (See Col. 3, lines 43 – 50 and Col. 4, lines 10 – 13) and a processor that determines the measurement error at the surface sensing device 13 caused by the load using the stiffness and the load factor, wherein the device is a contact probe (See Col. 3, lines 55 – 65 and Col. 4, lines 62 – 65).

Regarding claim 6, the stiffness is determined by applying a load to the apparatus and measuring the deflection (See Col. 3, lines 43 – 50 and Col. 4, lines 6 – 13) and by measuring an object of known dimensions 5 while measuring the load.

Regarding claims 9 and 10, the contact probe is positioned so that the stylus or probe pin 13 is in contact with the surface of an object of known dimensions 5 and measurement readings of the surface are taken when different probe forces are applied (See Col. 3, lines 64 – 67).

Regarding claims 11 - 14, an accelerometer is used to determine the load factor and the one or more factors which relate to the load is determined from system variables of the apparatus (See Col. 4, lines 58 – 61).

Regarding claim 15, the offset of the measurement path is determined of the surface sensing device from a datum point, wherein this offset is used in calculating the measurement error (See Col. 11, lines 38 – 46).

Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

4. Claims 2, 3, 16 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lotze et al (208') in view of McMurtry et al (5,152,072).

Regarding claims 2, 3, 16 and 17, Lotze et al disclose all of the limitations of these claims except that the load comprises a torque and a linear force, determining the offset of the measurement path of the surface sensing device from a datum point, wherein this offset is used in calculating the measurement error, the measurement error being substantially proportional to an equation including L which is the distance from a datum point in the articulating probe head to the measurement path of the surface sensing device, q which is the angle between the surface sensing device and an axis normal to the axis of a structure onto which the articulating probe head is

mounted and an angular deflection of the mount and L being the distance between the tip of the surface sensing device and the centre of rotation. However, McMurtry et al disclose a surface sensing device comprising a load that includes a torque and a linear force (See Col. 2, lines 27 – 29, Col. 3, lines 7 – 11 and Col. 5, lines 31 - 37), the measurement error being substantially proportional to an equation that includes distance, angle and deflection and the distance being between the tip of the surface sensing device and the center of rotation (See Col. 2, lines 16 – 21 and 36 – 41 and Col. 3, lines 19 – 29, See Fig. 1).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Lotze et al according to the teachings of McMurtry et al for the purpose of, advantageously providing a support structure for an elongate surface-sensing stylus useful in obtaining continuous data on the position of a surface (See McMurtry et al, Col. 1, lines 38 - 40).

Claim Rejections - 35 USC § 103

5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

6. Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable over Lotze et al (208) in view of Nai (6,568,242).

Regarding claim 5, Lotze et al disclose all of the limitations of these claims except that the surface sensing device is a non-contact probe. However, Nai discloses a system for reducing effects of acceleration induced deflections on measurements made by a machine using a probe comprising a scanning probe 20 that is non-contacting (See Col. 3, lines 46 - 51).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Lotze et al according to the teachings of Nai for the purpose of, advantageously reducing measuring errors made by a machine using different types of probes (See Col. 2, lines 60 - 63).

Claim Rejections - 35 USC § 103

7. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

8. Claims 7 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lotze et al (208') in view of Bernhardt et al (5,594,668).

Regarding claims 7 and 8, Lotze et al disclose all of the limitations of these claims except that the deflection is determined from the difference between the known and measured dimensions of the object and the known dimensions of the object are determined by measuring it at slow speed. However, Bernhardt et al disclose a method for correcting coordinate measurement on workpieces based on bending characteristics comprising determining the stiffness from the differences between

measured values of a stiffness probe and of a probe to be calibrated as a result of reactive forces occurring during difference accelerations or velocities (See Col. 7, lines 23 - 39).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Lotze et al according to the teachings of Bernhardt et al for the purpose of, advantageously providing a method for correcting measuring errors in a coordinate measuring machine to reduce the measuring uncertainty of existing coordinate measuring machines and to permit coordinate measuring machines to be built with a lighter structure in the future (See Bernhardt et al, Col. 2, lines 48 - 55).

Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Guarini (4,663,852) discloses active error compensation in a coordinated measuring machine.

Debitsch et al (5,138,563) disclose a method and apparatus to correct for gravitational sag in the articulated mounting of a probe in a coordinate measuring machine.

Enderle et al (4,888,877) disclose an articulating head for a coordinate measuring instrument.

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Octavia Davis whose telephone number is 571-272-2176. The examiner can normally be reached on Mon through Thurs from 9 to 5. The examiner can also be reached on alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Edward Lefkowitz, can be reached on 571-272-2180. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

OD/2855

1/16/08



MICHAEL CYGAN, PH.D.
PRIMARY EXAMINER